



Reciprocating compressor, MTZ28JE4AVE

MTZ28-4VI

Refrigerants: R404A; R407C; R452A; R407A; R134a; R454C; R407F; R513A; R448A; R455A; R454A; R449A, Segment usage: Refrigeration MT, Compressor power supply [V]: 400/3/50 460/3/60, Packing format: Single pack

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Product specifications

Characteristic	Value
Approval	CE, UL
Brand technique	Reciprocating compressor
Capacity Control	Fixed speed
CE evaluated	Yes
China RoHS compliance	Yes with exemptions
China RoHS exemption clause	7.1, 7.3
Colour	Blue
Compressor power supply [V]	400/3/50 460/3/60
Configuration code	Single
Connection type	Rotolock
Contains batteries	No
CoolselectorFilter	Active models
Cylinder	1
Description	MTZ028-4
DG Indicator Profile	Not relevant for dangerous goods
Diameter [mm]	224 mm
Discharge connection height [mm]	68 mm
Discharge connection pipe size [in]	3/8 in
Discharge connection size [in]	1 in
Drawing number	8501024e



Characteristic	Value
Economizer	No
EU RoHS compliance	Yes with exemptions
EU RoHS exemption clause	6(a)-I, 6(c)
Factory HP [bar]	25 bar
Factory LP [bar]	25 bar
Family	MTZ
Fitting remark	(shipped with rotolock version only)
Fitting sleeve	ODF
Fitting standard	Rotolock
Frequency [Hz]	50/60
Gauge port HP	None
Gauge port LP	Schrader
Glass mounting	Threaded
Glass torque [Nm]	50 N-m
GP LP torque [Nm]	15 N-m
High Side TS Max	150.0 °C
High Side TS Min	-35.0 °C
High Side Volume	0.3 L
High value of nominal voltage at 50Hz [V]	400 V
High value of nominal voltage at 60Hz [V]	460 V
High value of voltage range at 50Hz [V]	440 V
High value of voltage range at 60Hz [V]	506 V
Identical product	MTZ28-4VM
In scope of WEEE	No
IP protection class	IP55 (with cable gland)
Low Side TS Max	50.0 °C
Low Side TS Min	-35.0 °C
Low Side Volume	7.5 L
Low value of nominal voltage at 50Hz [V]	380 V



Characteristic	Value
Low value of nominal voltage at 60Hz [V]	460 V
Low value of voltage range at 50Hz [V]	340 V
Low value of voltage range at 60Hz [V]	414 V
LRA	23 A
Material Description	COMPRESSOR OSG-EQUAL MULTIREF
Max pressure (PS) - high side	29.40 bar
Max pressure (PS) - low side	22.60 bar
Maximum Operating Current [MOC]	6.3 A
MCC	7.5 A
Model number	MTZ28JE4AVE
Motor protection	Internal overload protector
Mounting torque [Nm]	15.00 N-m
Network power supply [V/Ph/Hz]	380-415/3/50 460/3/60
Number of starts per hour [Max]	12
Oil charge [L]	0.95 L
Oil equalization	3/8" flare SAE
Oil equalization torque [Nm]	30 N-m
Oil level switch	None
Oil reference	175PZ
Packaging height [mm]	385 mm
Packaging length [mm]	330 mm
Packaging weight [Kg]	26 kg
Packaging width [mm]	295 mm
Packing format	Single pack
Packing quantity	1
Phase	3
Power connections	Spade
Product group	Hermetic compressors
Product line	Commercial Compressors

Characteristic	Value
Product name	Reciprocating compressor MTZ
Product Type	MTZ028
REACH Candidate List substances	Lead (CAS no. 7439-92-1), Diboron trioxide (B2O3, CAS no. 1303-86-2)
Refrigerant charge [kg] [Max]	2.50 kg
Refrigerants	R134a, R404A, R407A, R407C, R407F, R448A, R449A, R452A, R454C, R455A, R513A, R454A
Rotational speed at 50Hz [rpm]	2900 rpm
Rotational speed at 60Hz [rpm]	3500 rpm
SCIP dossier no.	5a332c1b-1d1b-4998-8115-d0929877ecb4
Segment usage	Refrigeration MT
Shipped fittings	Suction and discharge solder sleeves, rotolock nuts, and gaskets
Shipped instructions	Installation instructions
Shipped mounting	Mounting kit with grommets, bolts, nuts, sleeves and washers
Shipped oil	Initial oil charge
Suction connection height [mm]	263 mm
Suction connection material	-
Suction connection pipe size [in]	1/2 in
Suction connection size [in]	1 in
Swept volume [cm ³]	48.06 cm ³
Technology	Reciprocating
Test dif [bar] [Max]	30 bar
Test HP [bar] [Max]	30.0 bar
Test LP [bar] [Max]	25.0 bar
Torque earth [Nm]	3.00 N-m
Torque power [Nm]	3.00 N-m
Total height [mm]	333.0 mm
U.S. EPA label	For installations using U.S. EPA restricted refrigerants, this product may be used for servicing existing equipment only
Winding resistance for three-phase compressors with identical	6.3 Ohm

Characteristic	Value
windings [Ohm]	

General specifications

Characteristic	Value
Gross weight	24.88 Kilogram
Net weight	23 Kilogram
Volume	38.61 Liter
EAN/UPC	5702428980548
Proposition 65	Cancer and Reproductive Harm

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